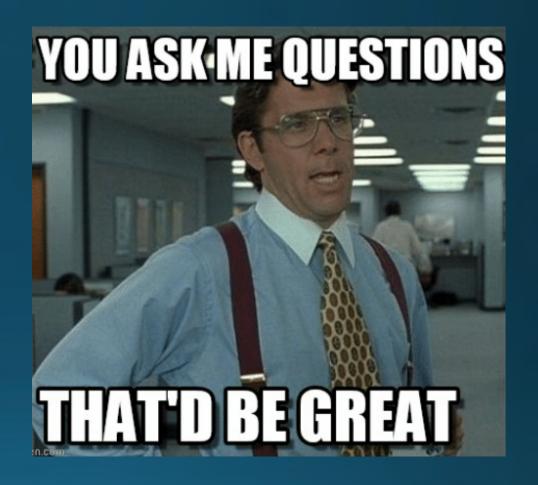
Well Decommissioning

Cassie Ahmed, Agricultural Engineer 7-20-2023

Training will be recorded

Mute your Mic

- At Anytime
 - Raise your hand to ask a question
 - Type your question into the chat



Items to be Posted

- Recording of Training
- The Well Decommissioning PowerPoint
- Updated design tool
- Design Tool Example from today



351 Well Decommissioning



United States Department of Agricultur

351-CPS-1

Natural Resources Conservation Service

CONSERVATION PRACTICE STANDARD

WELL DECOMMISSIONING

CODE 351

(no)

DEFINITION

The sealing and permanent closure of an inactive, abandoned, or unusable water or monitoring well

PURPOSE

This practice is used to accomplish one or more of the following purposes

- Protect ground water from surface water contamination
- · Protect the aquifer water quality
- · Restore the natural hydrogeologic conditions

CONDITIONS WHERE PRACTICE APPLIES

This practice applies to any cased or noncased water well or monitoring well selected for decommissioning.

This practice is intended for wells where no unidentified waste has been observed or is expected per NRCS National Engineering Manual (NEM) (Title 210), Part 503, Subpart E, "Prohibited Technical Assistance."

CRITERIA

General Criteria Applicable to All Purposes

Laws and regulations

Well decommissioning must comply with all applicable governmental regulations, laws, permits, licenses, and registrations.

Roles and responsibilities

Awater well must be decommissioned by a licensed water well driller. When allowed by State and local regulations, hand-dug wells less than 60 feet deep and without steel or plastic casing, may be decommissioned by the landowner, engineer, geologist, licensed pump installer, or licensed water well driller.

The person decommissioning the well is responsible for submitting the well closure report to all applicable overnment entities.

Data collection

Collect and review all as-built construction documents, maintenance records, and other available data for the well. Include this information in the decommissioning plan.

NRCS reviews and periodically updates conservation practice standards. To obtain the current version of this standard, contact your Natural Resources Conservation Service State office or visit the Field Office Technical Guide ordine by going to the NRCS website at https://www.nrcs.usda.gov/ and type FOTG in the search field. USDA is an equal opportunity provider, employer, and lender.

NRCS, ND April 2022

Definition:

The sealing and permanent closure of an inactive, abandoned, or unusable water or monitoring well.

Purpose:

This practice is used to accomplish one or more of the following purposes:

- Protect ground water from surface water contamination
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Contamination Examples





351 Well Decommissioning

Roles and responsibilities

A water well must be decommissioned by a licensed water well driller. When allowed by State and local regulations, hand-dug wells less than 60-feet deep and without steel or plastic casing, may be decommissioned by the landowner, engineer, geologist, licensed pump installer, or licensed water well driller.

Disinfection

Prior to filling and/or sealing, disinfect the well with a minimum chlorine solution concentration of 50 mg/L (50 ppm), or the minimum chlorine solution concentration specified by the regulating authority, whichever one is greater. After adding the chlorine solution, agitate the well water to distribute the solution, and keep the well undisturbed for a minimum of 12 hours to allow for disinfection. If the well is dry, disinfection will not be necessary.

Always Read the Practice Standard prior to working on a project



351 Well Decommissioning

Well preparation

Remove all equipment, material, and debris that may obstruct access to the bottom of the well. Sound the well to verify all obstructions were removed.

Remove casing by either pulling or over drilling (over-reaming) according to ASTM D5299, "Standard Guide for Decommissioning of Groundwater Wells, Vadose Zone Monitoring Devices, Boreholes, and Other Devices for Environmental Activities," and American Society of Agricultural and Biological Engineers (ASABE), EP400.3 Section 8.0, "Designing and Constructing Irrigation Wells."

If some or all the equipment and casing resists removal by pulling or over drilling, the casing must be ripped, perforated, or cut off a minimum of 3 feet below the ground surface.

Control of artesian pressure

In the case of an artesian well, a Certified Well Driller with experience in sealing artesian wells shall be contracted to complete the decommissioning. When a well is under artesian pressure (flowing or not flowing), pressure grout from the bottom of the well to ground surface. Procedures for balancing formation pressures during grouting operations must conform to ASTM D5299.



ND State Regulations

- Article 33.1-18-01 of the North Dakota Administrative Code
- VI. ABANDONMENT OF TEST HOLES, PARTIALLY COMPLETED WELLS, AND COMPLETED WELLS
- Abandoned wells. Any abandoned water wells, including test wells, uncompleted wells, and completed wells shall be sealed by restoring, as far as possible, the controlling geological conditions which existed before the wells were drilled. Sealing of wells results in:
 - a. Elimination of physical hazards.
 - b. Prevention of contamination of ground water.
 - c. Conserving yield and hydrostatic head of aquifers.
 - d. Prevention of intermingling of desirable and undesirable waters. Wherever feasible, the wells should be filled with concrete grout or other approved materials. (Note: recommended grouting procedures are in the appendix to this chapter.) At no time shall any sewage or other contaminated or toxic materials be discharged into an abandoned well.

Licensed Well Driller

351 Well Decommissioning Standard

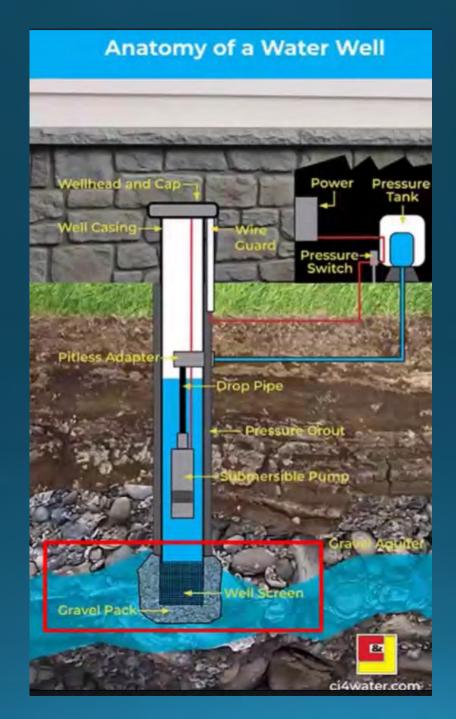
ND Board of Water Well Contractors

North Dakota nd. gov Official Portal for North Dakota State Government North Dakota WATER WELL CONTRACTORS Certified Well Drillers Query Home Renewal Forms Company Water Well Contractors Certification Type Monitoring Well Contractors Name **Geothermal Contractors** Combine the criteria using: Or And Pump & Pitless Unit Installers Licensed Well Contractors Query Private Contractors Logs Query Disclaimer Contractors Logs Map Service This data is provided by the North Dakota State Water Commission for your convenience. This data is Contact Information provisional. This service is provided "AS IS" and without warranty of any kind, either express or implied. No warranty, either expressed or implied, is made regarding the accuracy or utility of the data or information presented at this site. The North Dakota State Water Commission is not responsible for any errors or damages that may occur resulting from the use or mis-use of the data that is provided at this site. If you have any questions regarding the data, generation methods, or errors, please contact the North Dakota State Water Commission at (701) 328-2754. North Dakota Water Well Contractors 900 East Boulevard Ave · Bismarck, ND 58505 · (701) 328-2754 or (701) 391-5120

Roles and responsibilities

A water well must be decommissioned by a licensed water well driller. When allowed by State and local regulations, hand-dug wells less than 60-feet deep and without steel or plastic casing, may be decommissioned by the landowner, engineer, geologist, licensed pump installer, or licensed water well driller.

Drilled Wells





Drilled Well Decommissioning Done by Certified Well Driller

- Step 1. Remove all obstructing materials from the well. Making sure that fill materials do not slump or settle is critical; therefore, obstructions that may cause incomplete filling of the voids must be removed. Remove the pump, rods, pipes and any other equipment from the well. Floating debris, such as wood staves, also should be removed
- Step 2. Disinfect the well by adding bleach. All wells containing standing water must be disinfected to kill existing microorganisms.
- Step 3. Fill the well with plugging materials. Plugging always starts from the bottom of the well. The exact procedure for plugging will depend on the well size, depth, ect. Refer to the Well Decommissioning Construction Specification and standard drawings for details for each size of well.
- Step 4. Remove the upper 3 feet of the well casing. This step never should be done before the fill material is within 3 feet of the surface. Upper casing removal is particularly important if the abandoned well site is farmed.
- Step 5. Fill the final 3 feet with topsoil and mound. Shaping the site is necessary to prevent ponding of water over the plugged well.

Dug Wells







Dug Well Steps to Decommissioning

- Step 1. Remove all obstructing materials from the well. Remove the pump, rods, pipes and any other equipment from the well. Floating debris, such as wood staves, also should be removed
- Step 2. Disinfect the well by adding bleach. All wells containing standing water must be disinfected to kill existing microorganisms.
- Step 3. Fill the well with plugging materials. Plugging always starts from the bottom of the well. The exact procedure for plugging will depend on the well size, depth, ect. Refer to the Well Decommissioning Construction Specification and standard drawings for details for each size of well.
- Step 4. Remove the upper 3 feet of the well casing. This step never should be done before the fill material is within 3 feet of the surface. Upper casing removal is particularly important if the abandoned well site is farmed.
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Job Approval

Code No.	Practice	Controlling Factors	Units	Job Classes					RESPONSIBILITY LIMITS		
				1	п	III	IV	V	Planning	Design	Construction
		Well Diameter	IN	None	≥10	<u>></u> 4 & < 10	< 4	All			
351	Well Decommissioning	Well Depth	FT	None	50	100	250	All			1

Example:

• Well Diameter = 4" = JC III Well Depth = 50 ft = JC II Job Class of Project = III

Exercise:

- Well Diameter = 10" Well Depth = 101 ft
- What is the Job Class of each controlling factor and what is the Project Job Class?

```
Well Diameter =10" = JC II Well Depth = 101 ft = JC IV Job Class of Project = IV
```

Well Decommissioning Steps

Planning: Prior to site visit

- Look up well logs for the site
 - ND Department of Water Resources MapService
- If they aren't located on ND Department of Water Resources, check Part II of the county you need on this site
 - Department of Water Resources (nd.gov)

Site Visit

- Visit with producer about potential wells to decommission
- Locate well with GPS, Measure Inside Diameter Well Casing or Well Bore, Document casing material, Take Photo, Measure total well depth (some offices have a tool)

Back at the Office

- Use Well Design Tool to develop the plans
- Determine Job Approval for Planning and document on title page

Well Decommissioning Steps Continued

Preliminary Engineering Plans

 Review with the producer the Prelim Engineering plans, Construction Specifications, O&M, and EQIP Cost Share estimate

Approved Engineering Plans

- Calcs and Plans are checked and signed by checker
- Person with Job Approval reviews engineering plans and signs the ND-ENG-1
- Review w/ the producer: the approved engineering plans, construction specifications, O&M, EQIP cost share estimate, ND-ENG-1
 - producer & NRCS Representative signature required on O&M and ND-ENG-1
- If available, producer provides name of well driller to complete decommissioning
 - Verify well driller is certified

Well Decommissioning Steps Continued

Preconstruction Meeting

- Review approved engineering plans, constructions specs w/ producer & certified well driller
- If no signatures are on O&M and ND-ENG-1 have them sign

Construction

- Document materials used
- Take Photos
- Well Driller Completes Sheet 3 of the approved engineering plans (previously the second page of the ND-ENG-10 Form)

As Builts

- Verify Certified well driller if not previously done
- Inspector signs and dates Sheet 3 of the Approved Engineering Plans
- Employee completes As Builts
- Person with Job Approval signs Certification on Coversheet

Well Decommissioning Steps

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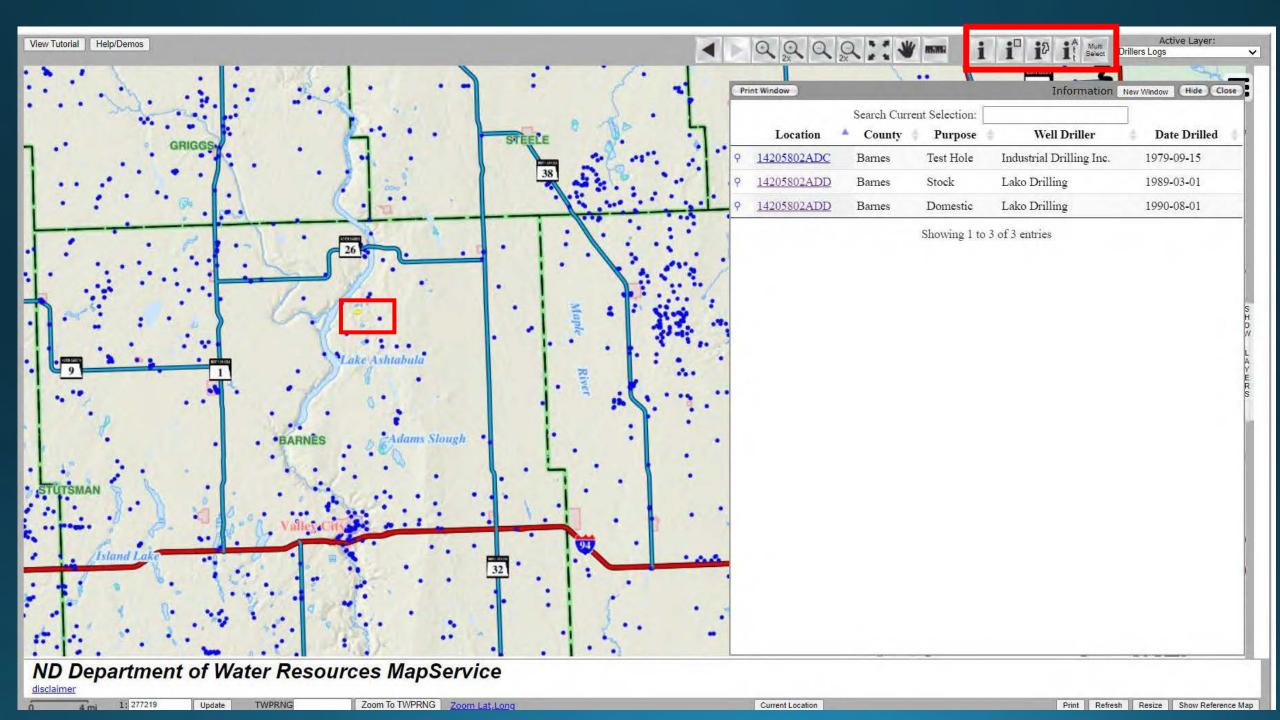
Site Visit

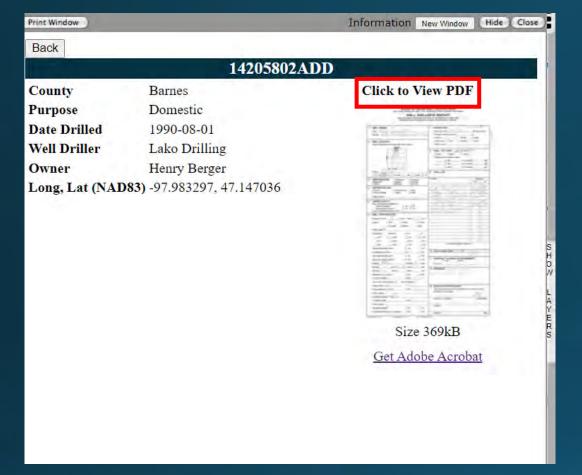
- Visit with producer about potential wells to decommission
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Back at the Office

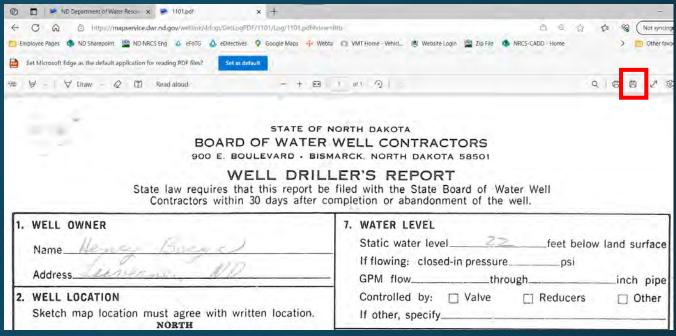
- Use Well Design Tool to develop the plans
- Determine Job Approval for Planning and document in Con 6 notes

Planning ND Department of Water Resources MapService Active layer View Tutorial Help/Demos in it Select Drillers Logs Navigating tuday Lake Political Boundaries Help tools X tools Manitoba Public Lands Prohibited Areas Shaded Relief ☐ Air Photos/Imagery Rural Water Service Areas ☐ Hydrography **◯** Water Resources Aquifers Precipitation Sites Drillers Logs Todas auges Ground/Surface Water Sites DL Outlet Monitoring Sites Dams Dams - by Hazard Class Drains Dikes Diversion Structures Dugouts Restorations Ordinary High Water Mark River Miles (i) Source Water Protection Area-Co T (i) Source Water Protection Area-No ■ Transportation Airborne Electromagnetic Surveys Precipitation Snow Data ☐ Irrigation FEMA □ Elevation Contours ■ Water Depots ■ Water Permits □ Water Permits-Temporary Energy Resources Lake Oahe □ Natural Resources





New Window Opens with Well information, Click to View PDF



New window opens in web browser

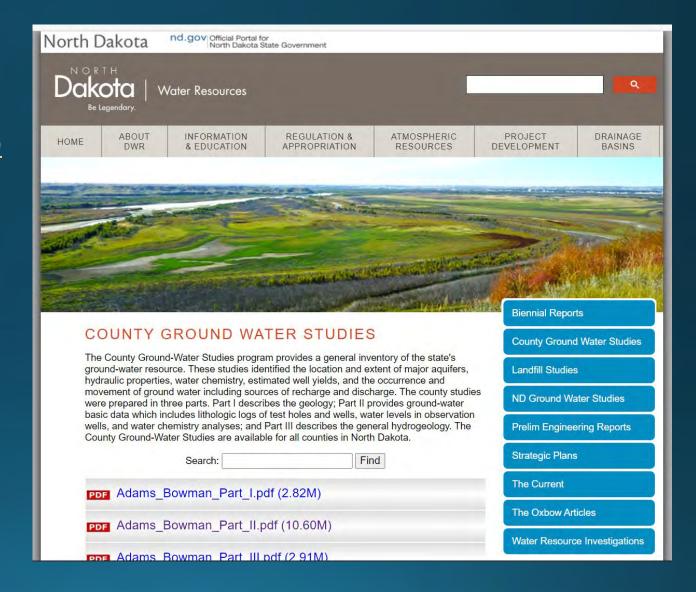
Save to PDF



Planning

Department of Water Resources (nd.gov)

County Name - Part II



Well Decommissioning Steps

Planning: Prior to site visit

- Look up well logs for the site
 - ND Department of Water Resources MapService
- If they aren't located on ND Department of Water Resources, check Part II of the county you need on this site
 - Department of Water Resources (nd.gov)

Site Visit

- Visit with producer about potential wells to decommission
- Locate well with GPS, Measure Inside Diameter Well Casing or Well Bore, Document casing material, Take Photo, Measure total well depth (some offices have a tool)

Back at the Office

- Use Well Design Tool to develop the plans
- Determine Job Approval for Planning and document on title page

Site Visit

- Locate well with GPS
- Measure Inside Diameter Well Casing or Well Bore
- Document casing material
- Take Photo
- Measure total well depth
 (some offices have a tool)













Site Visit Continued



Large Diameter well



Windmill Well

Well Decommissioning Steps

Planning: Prior to site visit

- Look up well logs for the site
 - ND Department of Water Resources MapService
- If they aren't located on ND Department of Water Resources, check Part II of the county you need on this site
 - Department of Water Resources (nd.gov)

Site Visit

- Visit with producer about potential wells to decommission
- Locate well with GPS, Measure Inside Diameter Well Casing or Well Bore, Document casing material, Take Photo, Measure total well depth (some offices have a tool)

Back at the Office

- Use Well Design Tool to develop the plans
- Determine Job Approval for Planning and document on title page

ND Well Design Tool



Located: ND NRCS Website: Engineering-North Dakota, ND Engineering Design Tools:

<u>Engineering Design Tools | Natural Resources</u>

<u>Conservation Service (usda.qov)</u>

Save Excel File to your computer, when you open the file this window will appear, Click OK

Well Design Tool Updates

- Well Design & Well Decommissioning Combined
- No changes to Well Design
- Standard Drawings added and automated
- Well Decommissioning ND-ENG-10 will be Archived
 - Page 1 automated and named ND-ENG-37
 - Page 2 was added to the standard drawings

Instruction Tab

Everyone will need to go through the Workbook set up to add the updated files

Introduction:

This workbook is used in completing the design for a new well based upon user inputted data. It also has the ability to assemble a complete construction package that includes a coversheet, design plan sheet, conservation practice specifications, and O&M plans.

A knowledge well specifics and NRCS-ND Conservation Practice Standards for 642 Water Well and 351 Well Decommissioning is needed to properly use this workbook and achieve an adequate well design.

VB Code and Macros:

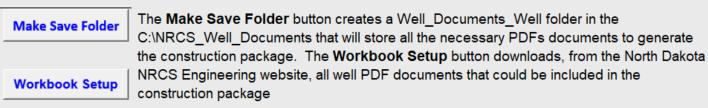
This is a Macro enabled workbook (xlsm) with ActiveX Control command buttons with Visual Basic Code. The workbook will not function correctly if macros are disabled. Many USDA-NRCS computers have a security feature setting that disables active content such as macros.



If the "Security Warning" is displayed upon opening the workbook, click on "Options..." and select the "Enable this content" radio button.

The Cut/Copy/Paste functions have been disabled from this workbook. These commands have shown to occasionally corrupt the workbook and cause other features not to work as intended.

The "**Workbook Setup**" worksheet sets up the workbook for the ability to create a complete stockwater design package. The worksheet includes:



The "Title Page" worksheet is the place to document the information of the contract. This includes landowner/producer info, project location, designer, and field office info.

Instructions Workbook Setup Title Page ENG-37 Continuous Seal Calculator Large Diameter Seal Ca

Workbook Setup Tab

Workbook Setup North Dakota Well Design Workbook Version 2.1 Make Save Folder NRCS_Well_Documents folder successfully made on the C:\ drive Workbook Setup The files found in the NRCS_Well_Documents folder are: NRCS ND Counties.zip NRCS ND Well PDFs.zip NRCS ND Well PNGs.zip

From the Instructions Tab

The "Workbook Setup" worksheet sets up the workbook for the ability to create a complete stockwater design package. The worksheet includes:

Make Save Folder

Workbook Setup

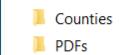
The Make Save Folder button creates a Well_Documents_Well folder in the C:\NRCS_Well_Documents that will store all the necessary PDFs documents to generate the construction package. The Workbook Setup button downloads, from the North Dakota NRCS Engineering website, all well PDF documents that could be included in the construction package

Download Instructions:

After the initial setup of the workbook, a blank version should be saved that will include all the standard drawings. This file can then be used as a template for the development of future designs. There may be occasions when the documents will need to be replaced due to updates. When notified, this can be accomplished by selecting the "Workbook Setup" option again. During updates you will be asked about duplicate files. When asked; please select the following options.

- Check the box in the lower left hand corner: "Do this for the next __ conflicts"
- 2. Click the button "Copy and Replace"

C :Drive NRCS_Well_Documents
3 Folders Created Name





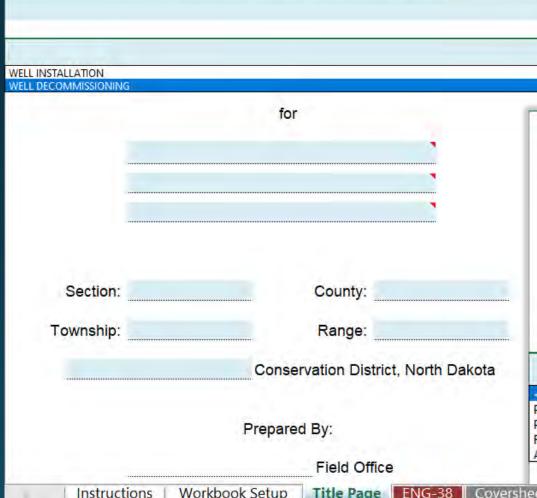


United States Department of **Agriculture**

NATURAL RESOURCES CONSERVATION SERVICE

North Dakota Well Design

Title Page Tab





United States Department of Agriculture

NATURAL RESOURCES CONSERVATION SERVICE

North Dakota Well Decommissioning Design

<Design Level>

Planning of Preliminary Design of Final Design of As-Built Documentation of

Workbook Setup

Title Page

Coversheet

DesignPlan

Title Page Tab Continued

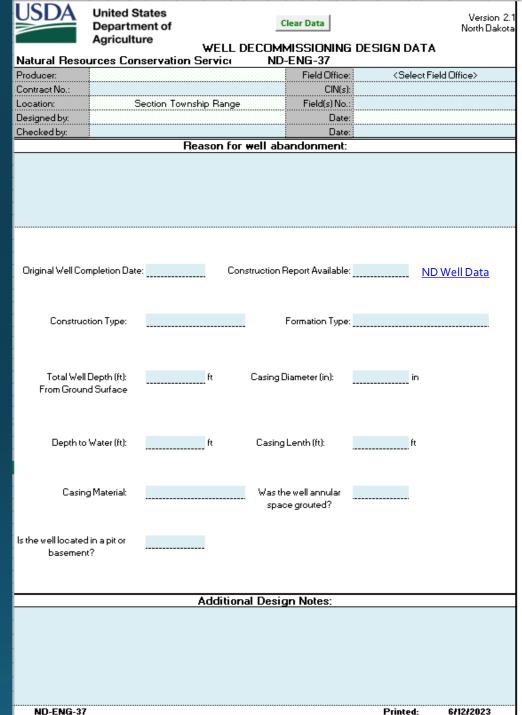
 Planning Approved by: Must have Job Approval for Planning 351 Well Decommissioning



Note: The individual approving the design should enter their information on the "ND_ENG_1" tab.

ND-ENG-37 Tab

- Replaces ND-**ENG-10**
- Same information



Printed:

6/12/2023

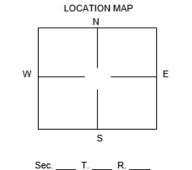
U.S. Department of Agriculture Natural Resources Conservation Service

General Information:

ND-ENG-10 11/02

SEALING ABANDONED WELLS DATA SHEET

Addres	S
City, S	tate, Zip Code
Reaso	n for abandonment:
Date of	f abandonment:
Well In	formation: (if known)
Origina	l well construction completed on:
Date	(estimate if possible)
Constr	uction report available Yes N
Constr	uction Type:
Dri	lled Driven (Sandpoint) Du
Oth	ner (Specify)
Forma	tion Type:
Un	consolidated Formation Bedroo
Total V (from g	Vell Depth (ft.) round surface)
Casing	Diameter (in.)
Casing	Depth (ft.)
Depth	to Water (ft.)
Casing	Material: Steel Plasti
	Concrete Other
Was w	ell annular space grouted?
Ye	s No Unknown
	to what depth? Feet



Mark location of sealed abandoned well on the square above which represents a section. Also indicate the section, township, and range location in the blanks provided.

Farm # Tract # Field #

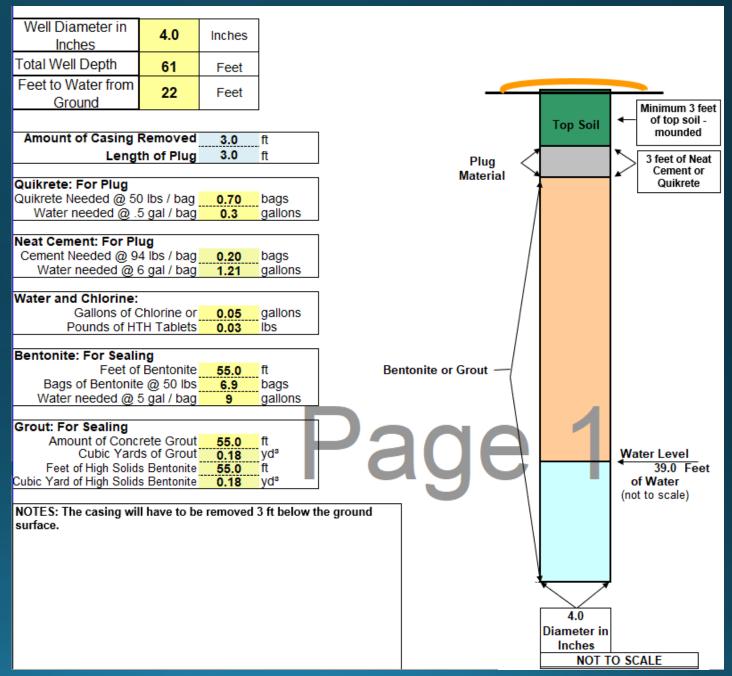
4. METHOD DRILLED ☐ Cable ☐ Reverse Rotary ☐ Bored ☐ Forward Rotary ☐ Jetted ☐ Auger	10. DATE COMPLETED and 1990	ample
Forward Rotary 📋 Jetted 🔲 Auger If other, specify		
6. WELL CONSTRUCTION Diameter of hole	Original Well Completion Date: 8/1/1990 Construction Report Available: Ye	ND Well Data
If other, specify	Construction Type: Drilled Formation Type: Und	consolidated Formation
lb/ftinchesfeetfeet Was perforated pipe used?	Total Well Depth (ft): From Ground Surface Verified during Site Visit Well Depth Please enter the well depth in ft. This distance is measured from the ground surface.	O in Doubtful Please check your data. Retry Cancel Help
Was a well screened installed? Material Diameter inches (stainless steel, bronze, etc.) Slot size Slot size	Depth to Water (ft): Verified during Site Visit - likely to be different Depth to Water (ft): 22 ft Casing Lenth (ft): Static Water Level Please enter the static water level in ft. If the well is dry, enter the total well depth.	Casing Length Please enter the casing length in ft. If the well is not
Slot sizeset fromfeet tofeet Was a packer or seal used?	Casing Material: Plastic Steel Plastic Concrete Other (Specify Below) Was the well annular space grouted?	es Control of the c
Type of well: Straight screen ☐ Gravel packed ☐ Depth grouted: From To To Grouting Material: Cement Other	Is the well located in a pit or No Depth of Grouting: 52 basement? 9. WELL LOG Formation Depth (ft.) From To 3	4 ft Annular Space Grouting Was the well annular space grouted, if yes, enter the depth in feet below.
7. WATER LEVEL Static water level ZZ feet below land surface	Additional Design Notes: Solity Gellow Clay	

X

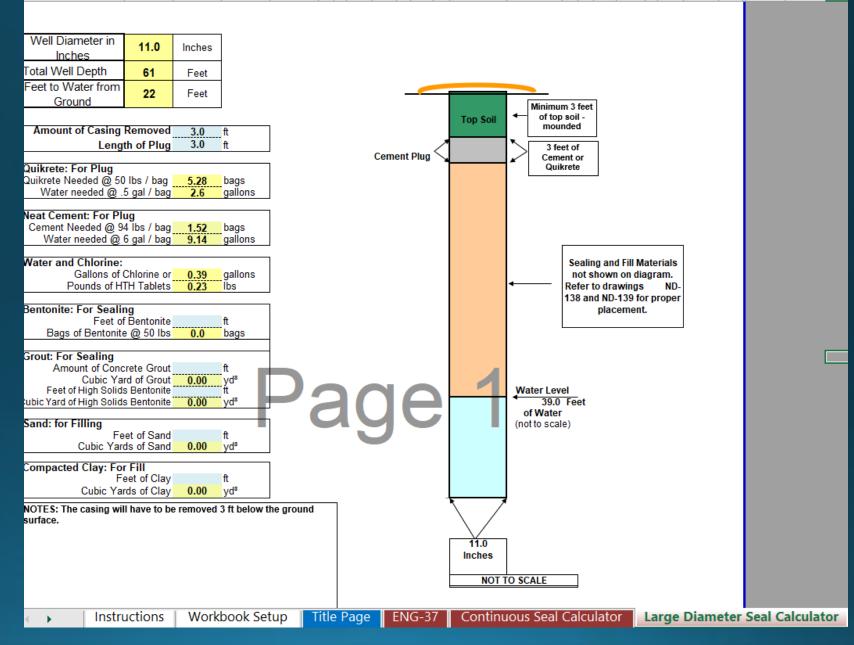
Continuous Seal Calculator Tab

Automatically filled in from ENG-37

Will reference this tab for Quantities



Large Dia. Seal Calculator



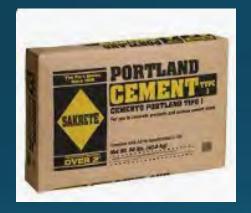
Continuous Seal Calc Tab

Amount of Casing Removed	3.0	ft	
Length of Cement Plug	3.0	ft	
Quikrete: For Plug			
Quikrete Needed @ 50 lbs / bag	0.70	bags	
Water needed @ .5 gal / bag	0.3	gallons	
Neat Cement: For Plug		LI .	
Cement Needed @ 94 lbs / bag	0.20	bags	
Water needed @ 6 gal / bag	1.21	gallons	
Water and Chlorine:			
Gallons of Chlorine or	0.05	gallons	
Pounds of HTH Tablets	0.03	"lbs	
Bentonite: For Sealing			
Feet of Bentonite	55.0	ft	
Bags of Bentonite @ 50 lbs	6.9	bags	
Water needed @ 5 gal / bag	9	gallons	
Grout: For Sealing			
Amount of Concrete Grout	55.0	ft	
Cubic Yards of Grout	0.18	yd ³	
Feet of High Solids Bentonite	55.0	ft.	
Cubic Yard of High Solids Bentonite	0.18	yd ³	

Definitions from ND Well Decommissioning Construction Specification



<u>Quikrete:</u> forms a nearly impermeable layer when hardened. One bag of quikrete (50 lbs) is mixed with about 0.5 gallons of water.



Neat cement grout: forms a nearly impermeable layer when hardened. Neat cement is a mixture of one bag (94 pounds or 1 cubic foot) of portland cement and no more than 6 gallons of clean water. It is about the consistency of thick cream and can be pumped with special piston pumps. The mixture of one 94 pound bag of cement and six gallons of water yields a volume of approximately 1.3 cu. ft.



Bentonite Chips: Use only commercially chipped sodium montmorillonite bentonite, which swells when wet, with a particle size of 1/4 to 3/4 inch. Bentonite chips should be screened over a 1/4" mesh screen before placing in the well to remove fine particles and dust.

4" to Less than 10" Screened chipped bentonite; to be used only if well is not over 250 feet deep or there is less than 150 feet of water standing in the well.

Continuous Seal Calc Tab

Amount of Casing Removed	3.0	ft
Length of Cement Plug	3.0	ft
Quikrete: For Plug		
Quikrete Needed @ 50 lbs / bag	0.70	bags
Water needed @ .5 gal / bag	0.3	gallons
Neat Cement: For Plug		
Cement Needed @ 94 lbs / bag	0.20	bags
Water needed @ 6 gal / bag	1.21	gallons
Water and Chlorine:		
Gallons of Chlorine or	0.05	gallons
Pounds of HTH Tablets	0.03	"lbs
Bentonite: For Sealing		
Feet of Bentonite	55.0	ft
Bags of Bentonite @ 50 lbs	6.9	bags
Water needed @ 5 gal / bag	9	gallons
Grout: For Sealing		
Amount of Concrete Grout	55.0	ft
Cubic Yards of Grout	0.18	yd ³
Feet of High Solids Bentonite	55.0	ft
Cubic Yard of High Solids Bentonite	0.18	yd ³

Definitions from ND Well
Decommissioning Construction
Specification

Grout For Sealing:

<u>Concrete Grout:</u> A mixture of cement, sand, and water in the proportion of one bag of portland cement, a cubic foot of dry, washed (not pit run) sand and 5 to 6 gallons of clean water.

<u>High Solids Bentonite:</u> This material is a commercially prepared blend of bentonite clays and powdered polymers when mixed with clean water forms a slurry with a minimum 20% solids by weight and a density of 9.4 lb/gal. The mixture should be prepared as directed by the manufacturer. The slurry sets to a low-permeable plastic grout that generates no heat of hydration and does not shrink during curing in the presence of moisture.

For Large Diameter Sealing:

Native Clay: This can be any moist material of local origin found below the topsoil that has a medium or loamy texture (excluding sandy loam), according to USDA Textural Classification System, or is classified a silty clay (CL-ML) or lean clay (CL) in the Unified Soil Classification System. Fat Clay (CH) material is not acceptable because of difficulty in compacting.

Continuous Seal Calc Tab

Amount of Casing Removed	3.0	ft
Length of Cement Plug	3.0	ft
Quikrete: For Plug		
Quikrete Needed @ 50 lbs / bag	0.70	bags
Water needed @ .5 gal / bag	0.3	gallons
Neat Cement: For Plug		
Cement Needed @ 94 lbs / bag	0.20	bags
Water needed @ 6 gal / bag	1.21	gallons
Water and Chlorine:		
Gallons of Chlorine or	0.05	gallons
Pounds of HTH Tablets	0.03	lbs
Pontonito: For Soaling		
Bentonite: For Sealing Feet of Bentonite	EE 0	6
	55.0	ft
Bags of Bentonite @ 50 lbs	6.9	bags
Water needed @ 5 gal / bag	9	gallons
Grout: For Sealing		
Amount of Concrete Grout	55.0	ft
Cubic Yards of Grout	0.18	yd ³
Feet of High Solids Bentonite	55.0	ft
Cubic Yard of High Solids Bentonite	0.18	yd ³

From ND Well Decommissioning Construction Specification

Disinfect the Well.

To bring the well to a 100 parts per million chlorine concentration, one of the following formulas can be used:

- 1 gallon 5% chlorine bleach per 500 gallons of water
- 1 pint 5% chlorine bleach per 62 gallons of water
- 1.2 pounds high-test calcium hypochlorite tablets per 1000 gallons of water

Coversheet

Prepopulated from Title Page and ENG-37:

- Sec Twp Range
- **Producer Name**
- County
- Job Approval
- **Designed & Checked**

Items to Add: Will need to add **Location map**

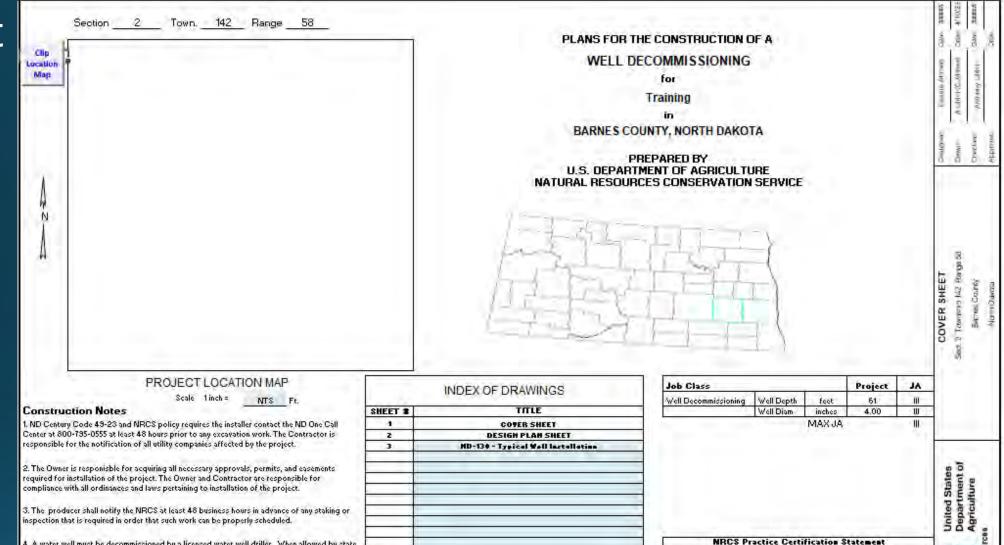
Update Drawing usedpopulated when Drawings Tab is updated

Once ND-ENG 1 is populated the Approved by will be filled in

4. A water well must be decommissioned by a licensed water well driller. When allowed by state

and local regulations, hand-dug wells less than 60-feet deep and without steel or plastic casing,

may be decommissioned by the landowner, engineer, geologist, licensed pump installer, or



USDA

ND-23-CA-201 7/19/2023

I certify that these practices have been installed in accordance with these

construction drawings and specifications. I approve all modifications

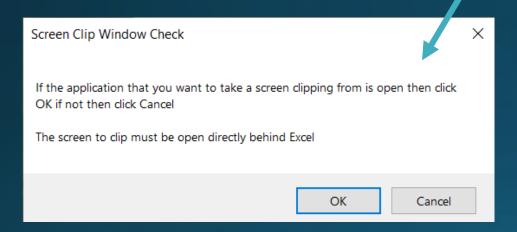
made during construction as meeting NRCS Practice Standards, and I have documented those on these as-built drawings. I have the required

Construction Job Approval Authority for all practices, and herby certify that the installed quantities I have listed are correct based on field

Construction Checkout Signature

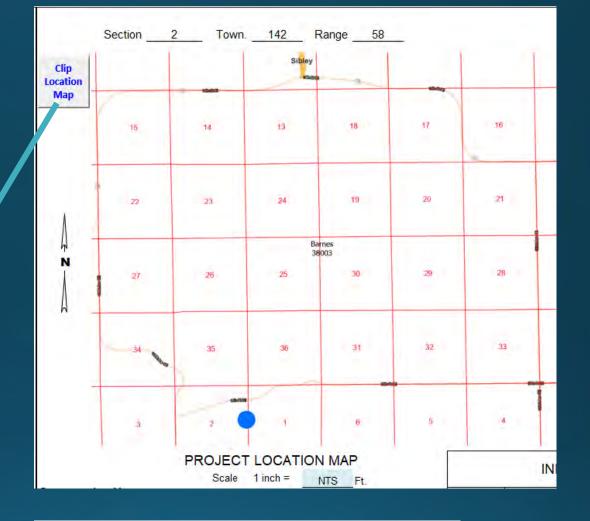
Coversheet Continued

Location: This map should be zoomed out far enough so you can easily locate the site from a nearby city



Job Class			JA
Well Depth	feet	61	III
Well Diam	inches	4.00	III
		· · ·	· · · · · · · · · · · · · · · · · · ·

Job Approval will Automatically populate



INDEX OF DRAWINGS			
SHEET #	TITLE		
1	COVER SHEET		
2 DESIGN PLAN SHEET			
3	ND-130 - Typical ∀ell Installation		

The Index will update once the Drawing Tab is Updated

Design Plan Sheet

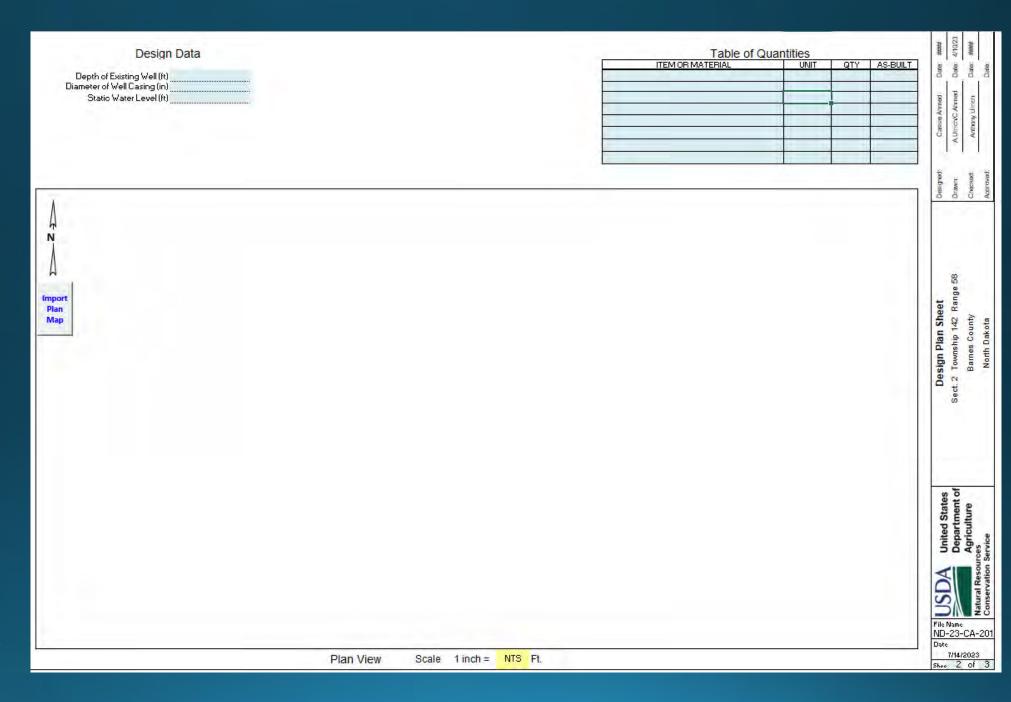
Prepopulated from Title Page and ENG-37:

- Sec Twp Range
- Producer Name
- County
- Designed & Checked

Items to Add:
Will need to add Location
map

Design Data & Table of Quantities

Once ND-ENG 1 is populated the Approved by will be filled in



Design Plan Sheet Continued



X

Cancel

Screen Clip Window Check

OK if not then click Cancel

The screen to clip must be open directly behind Excel

If the application that you want to take a screen clipping from is open then click

- This map should be zoomed into the site so you can easily see where the well is located
- Include Imagery and Contours
- Label location of well

Design Plan Sheet Continued

Design Data

Depth of Existing Well (ft) Diameter of Well Casing (in) Static Water Level (ft)

Table of Q	uantities		
ITEM OR MATERIAL	UNIT	QTY	AS-BUILT

Table of Quantities

7/20/2	88	Anthony Utloth Cassile Alemed
7/20/2	Date	Anthony Utlich
4/10/2	Date	Unfolio Almad
7,20,2	Date	Cassie Ahmed



Design Data

Depth of Existing Well (ft) Diameter of Well Casing (in) 11.0 22 Static Water Level (ft)

Click on Populate Table of Quantities. Design data & Table of Quantities updated

Table of Quantities

ITEM OR MATERIAL	UNIT	QTY	AS-BUILT
Exist Vell Depth Measured from ground	ft	61	
Casing Type Plastic	in	4.0	
Casing Length	ft	54	
Sealing Material (Material)			
Fill Material (Material)			
Plug Material (Material)			
Chlorine or HTH <liquid or="" tablets=""></liquid>			

7/20	4710	7/20	7,20
Oak	Oals	OM	980
Cassia Almed	A Undhild Aboved	Anthony Ultob	Cessiv Armos



Amount of Casing Removed Length of Plug 3.0

Quikrete: For Plug Quikrete Needed @ 50 lbs / bag bags Water needed @ .5 gal / bag gallons

Neat Cement: For Plug

Cement Needed @ 94 lbs / bag 0.20 Water needed @ 6 gal / bag

Water and Chlorine:

Gallons of Chlorine or 0.05 gallons Pounds of HTH Tablets

Bentonite: For Sealing

Feet of Bentonite Bags of Bentonite @ 50 lbs Water needed @ 5 gal / bag

Grout: For Sealing

Amount of Concrete Grout Cubic Yards of Grout 0.18 yd3 Feet of High Solids Bentonite Cubic Yard of High Solids Bentonite

Table of Quantities

	Table of Quantities						
ITEM OR MATERIAL		UNIT	QTY	AS-BUILT			
Exist Well Depth	Measured from ground	ft	61				
Casing Type	Plastic	in	4.0				
Casing Length		ft	54				
Sealing Material	Bentonite	Bags	7.0				
Plug Material	Quikrete	Bags	0.7				
Chlorine or HTH	Liquid	Gallons	0.1				

Table of Quantities add materials and units for project into.

Prepopulated with materials, meant to be edited for each project.

Design Plan Sheet Continued

Completed Design Plan Sheet

Design Data

Depth of Existing Well (ft)	61
Diameter of Well Casing (in)	4.0
Static Water Level (ft)	22

Table of Quantities

ПЕМ (OR MATERIAL	UNIT	QTY	AS-BUILT
Exist Well Depth	Measured from ground	ft	61	
Casing Type	Plastic	in	4.0	
Casing Length		ft	54	
Sealing Material	Bentonite	Bags	7.0	
Plug Material	Quikrete	Bags	0.7	
Chlorine or HTH	Liquid	Gallons	0.1	



Designed	Cassie Ahmed	Date	7/20/2
Drawn	A Ulrich/C Ahmed	Deno	4/10/2
Checked:	Anthony Uldeh	Date	7/20/2
Approved	Cassie Ahmed	Date	7/20/2



Sheet 2 of 3

Drawings Tab

DRAWINGS AND DOCUMENTS TO BE INCORPORATED INTO FINAL PACKAGE

Standard Drawings

- ND-130 Typical Well Installation
- ND-135 Well Decommissioning Less Than 4 Inch Dia
- ✓ ND-136 Well Decommissioning 4 Inch To 10 Inch Dia
- ND-137 Well Decommissioning 10 Inch Continuous Seal
- ND-138 Well Decommissioning 10 Inch Sand Fill
- ND-139 Well Decommissioning 10 Inch Dia Clay Fill

Construction Specifications

- ND-ENG-1 Construction Specification Cover Sheet
- ▼ ND-CS-100 General Requirements
- ND-CS-351 Well Decommissioning Construction Specification
- ND-CS-642 Water Well Construction Specification

Practice O&Ms

- ▼ ND-OM-351 Well Decommissioning Operation & Maintenance
- ND-OM-642 Water Well Operation & Maintenance

CONSTRUCTION PACKAGE

NOTE: Drawings will be made available for editing as they are selected on this sheet. Edits and data entry will need to be made to the drawings prior to generating the PDF package,

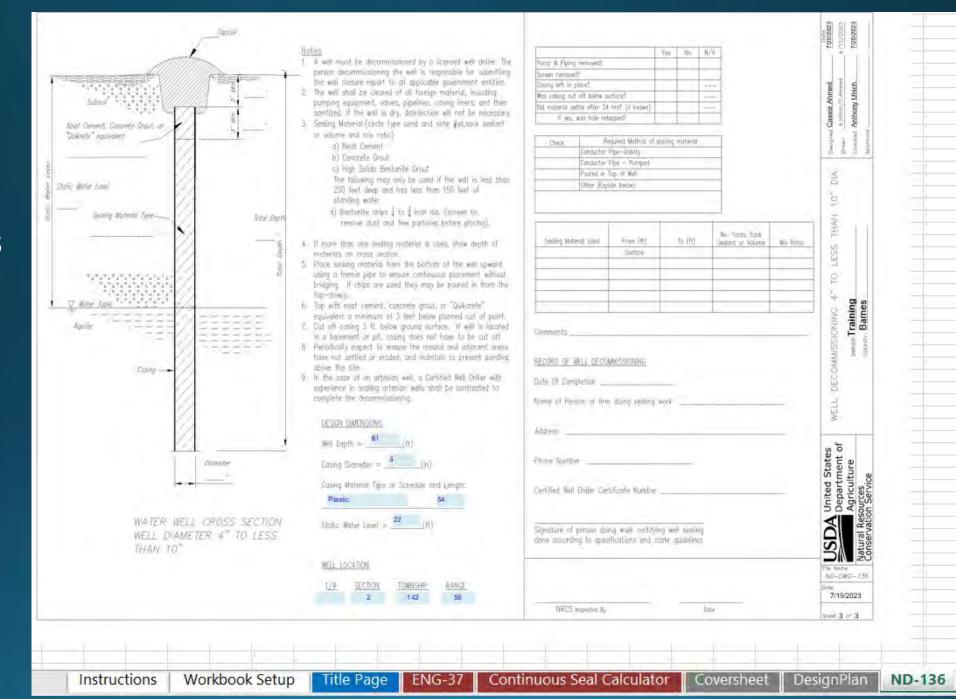
DESIGN/PLANNING PACKAGE

Standard Drawing – For this example 4 inch to 10 inch Dia – New Tab Opens with ND-136 Construction Specs - The 3 boxes checked will always be used for a well decommissioning O&M – Well Decommissioning

ND-136

Once the appropriate standard drawing is selected on the drawing tab a new tab will open in the spreadsheet

This example ND-136 Tab with the standard drawing for 4" to Less than 10" Dia is open and populated



ND-ENG-1

U.S. DEPARTMENT OF AGRICULTURE NATURAL RESOURCES CONSERVATION SERVICE NORTH DAKOTA						
	CONSTRUCTION SPECIFICAT		HEET			
	ND-ENG-	1				
Producer:	Training	Field Office:	Valley City			
Location:	Sect. 2 Township 142 Range 58	Contract #:				
Job Description:						
_	Drawings and Spec					
Constructi	ion Drawing Number: ND-23-CA-201	Number of Sheets:	3			
Approver S	Signature:					
Jesign App	Bignature: proved By: Cassie Ahmed	Date:	7/20/2023			
Spec #		cification Title				
ND-CS-100	Camaa	al Damiiranaanta				
ND-CS-100	Well Decompission	ing Constriction Sc	ecification			
ND-OM-351	Well Decommission	ing Constaction & M	pecification aintenance			
110 011 001	11 011 200011111100101	ш д орогалог от т				
	Additional le	ems				
Q	Grass/Legume Seeding Job Sheet		d Maintenance Plan(s)			
	Design Report (Job Class IV or greater)	Inspection Pl	an (Job Class IV or greater)			
	Other:					
	Owner/Operator/Proc					
	drawings, construction specification	s. and additional ite	ms listed and I agree to			
	, and maintain this project in acco n will require approval from the NF	Ta undata ND	ENIC 1 with line of			
	, easements, and water rights. I wi	To update ND	_ENG_1 with list of			

Approver must have Job Approval to Design and Sign Eng-1

Desing Approved by:
When entered will
populate the Engineering
Plans for the Approver

To update ND_ENG_1 with list of practice specifications included in the construction package please select the appropriate specifications on the Drawings tab and then return to the ND_ENG_1 tab. The "Populate Contents" button can be used to refresh the list of included specs.

utility. Any individual(s) performing excavation work Center at (1-800-795-0555) at least two working days before work begins to have all publicly owned utilities marked. If excavation has not occurred within 21 days of obtaining a One-Call excavation ticket

http://www.ndonecall.com/itic-imap/

I understand that it is my responsibility to provide the One-Call ticket number(s) to NRCS prior to any ex

Owner/Operator/Producer Signature Date

project construction as stated in the acquired permil l agree to take the necessary precautions to prevent

accidental contact. The NRCS makes no representa-

One-Call Ticket Number(s) Received by NRCS Reviewed by NRCS Representative Date

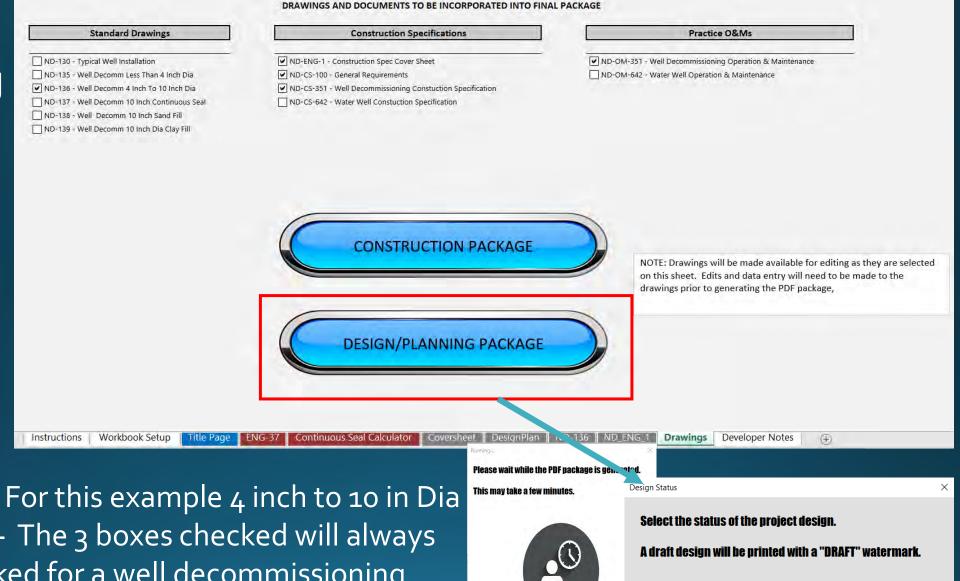
POPULATE CONTENTS

USDA-NRCS-ND ND-ENG-1 07/11/23

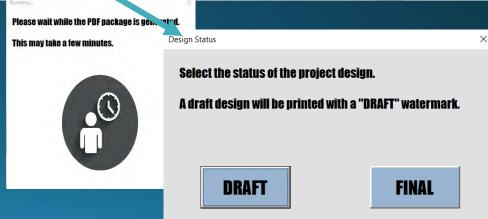
Design Complete

- Calcs and Plans are checked and signed by checker
- Go to Drawing Tab to Created:
 - Design Packet
 - Construction Specifications
 - Engineering Plans
 - Person with Job Approval reviews engineering plans and ND-ENG-1 and signs

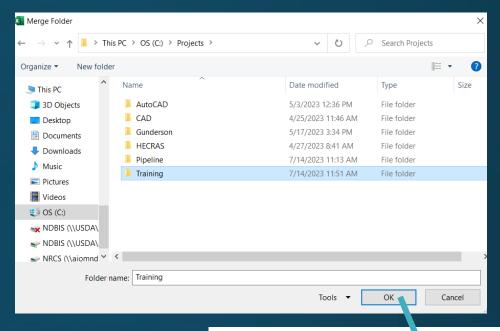
Creating Desing/Planning Package



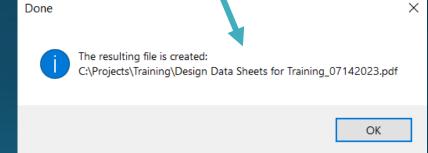
- Standard Drawing For this example 4 inch to 10 in Dia
- Construction Specs The 3 boxes checked will always be checked for a well decommissioning
- O&M Well Decommissioning



Creating Desing/Planning Package Continued

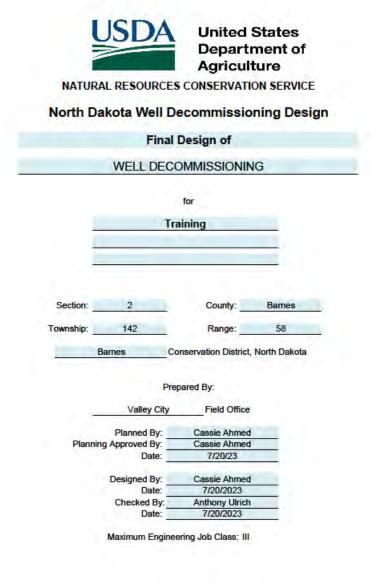


- New Window opens, browse to location to save, Click once to select the Folder to save to, Click OK
- New widow Opens The resulting file... Click OK
- Browse to folder on computer PDF created.
- Naming will always be:
 - Design Data Sheets Producer Name Date Printed



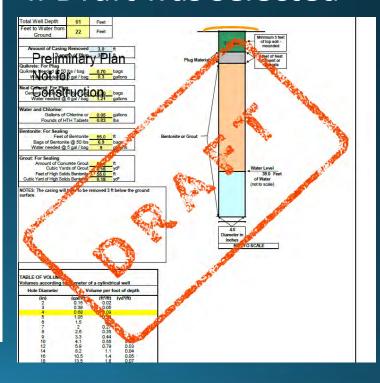
Design Data Sheets for Training_07142023.pdf

Creating Desing/Planning Package Continued



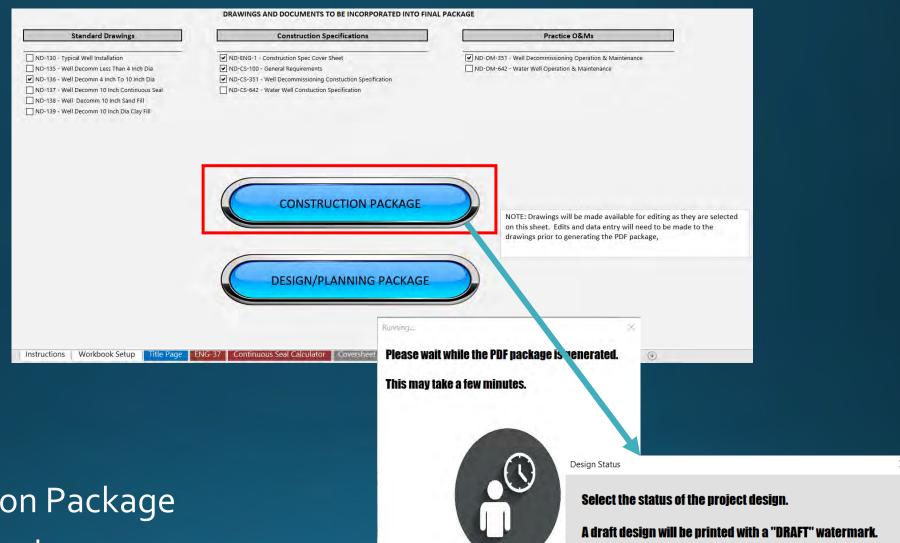
🛃 Design Data Sheets for Training_07142023.pdf

If Draft was selected



Final Product

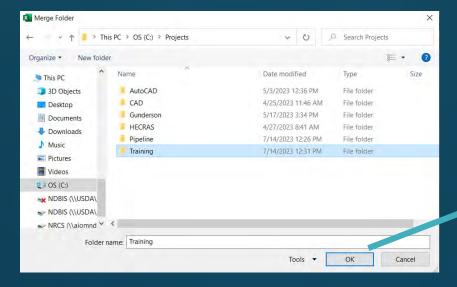
Creating Construction Package Continued



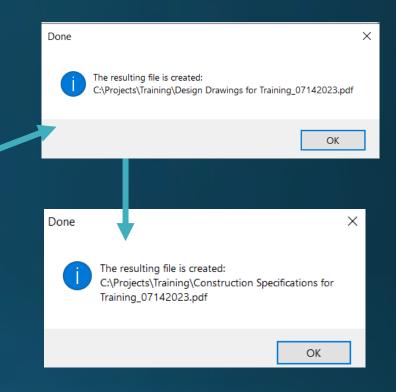
- Click on Construction Package
- Click on Draft or Final

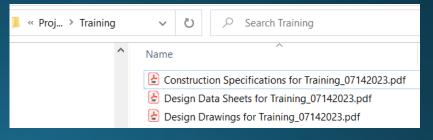


Creating Construction Package



- New window opens: Browse to folder location, Click once on Folder to choose it, Click OK
- New widow Opens The resulting file... Drawings... Click OK
- New widow Opens The resulting file... Construction Specification... Click OK
- Browse to folder on computer PDFs created.
- Naming will always be:
 - Drawings—Producer Name Date Printed
 - Construction Specifications Date Printed





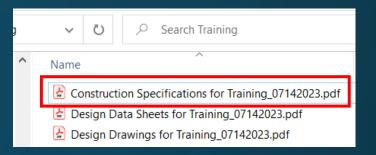
Creating Construction Package Continued

Signed by employee with Job Approval

* E-signed – not showing up in PowerPoint

		U.S. DEPARTMENT OF AGRICU NATURAL RESOURCES CONSERVATI NORTH DAKOTA	ON SERVICE	
	CONS	TRUCTION SPECIFICATIONS	COVER SHEET	
		ND-ENG-1		
Producer:		ining	Field Office:	Valley City
Location:	Sect. 2 Towns	nip 142 Range 58	Contract #.	
Job Description:			ommissioning	
Construction	Drawing Number:	Drawings and Specificat ND-23-CA-201	Number of Sheets:	3
Approver	Cionaturo:			
Design App		Cassie Ahmed	Date:	7/20/2023
		and the second second	700	77292025
Spec # ND-CS-100			cation Title	
ND-CS-100 ND-CS-351	1	Well Decommissioning	Requirements	ntion
ND-CS-351 ND-OM-351		Well Decommissioning	CONTRACTOR CONTRACTOR	17750
20		Additional Items		
☐ Gr	rass/Legume Seeding Job		Operation and M	
7.1-			inspection rian (ob Class IV or greater)
I I De	esign Report (Job Class IV ther:			
			Review	
□ Of	ther:	Owner/Operator/Producer	d and I agree to construct	operate, and maintain this project NRCS prior to installation. I agree to
e reviewed the drawing cordance with them. I un all necessary permits,	gs, construction specificate understand that modificate easements, and water	Owner/Operator/Producer tions, and additional items liste ations during construction will r	d and I agree to construct equire approval from the fall conditions pertaining	NRCS prior to installation. I agree to to project construction as stated in
e reviewed the drawing cordance with them. I un all necessary permits, cquired permits. I agree to take the necessary	ps, construction specificate and construction specificate and construction of the cons	Owner/Operator/Producer titions, and additional items liste ations during construction will r rights. I will inform the NRCS of eral, state, tribal, and local laws personal injuries and damage t	d and I agree to construct equire approval from the fall conditions pertaining and regulations pertainin o utilities from accidental	NRCS prior to installation. I agree to to project construction as stated in g to this construction. contact. The NRCS makes no
e reviewed the drawing cordance with them. I un all necessary permits, cquired permits. I agree to take the necessary sentation of the exister	ps, construction specificate understand that modific, casements, and water to comply with all fed by precautions to prevent nice or non-existence of	Owner/Operator/Producer tions, and additional items liste ations during construction will ringists. I will inform the NRCS of eral, state, tribal, and local list, personal injuries and damage t any utility. Any individual(s) p	d and I agree to construct equire approval from the all conditions pertaining and regulations pertainin o utilities from accidental rforming excavation work	NRCS prior to installation. I agree to to project construction as stated in g to this construction. contact. The NRCS makes no is responsible for calling 811 or the
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ordance with term. It is a sale and a sale a	ther: gs, construction specificate understand that modificate geasements, and water e to comply with all fed y precautions to prevent nice or non-existence of 7-979-0555) at least two lays of obtaining a One-	Owner/Operator/Producer tions, and additional items liste attors during construction will rights. I will inform the NRCS of eral, state, tribal, and local laws personal injuries and damage t any utility. Any individual(s) pe working days before work begin	d and I agree to construct equire approval from the (all conditions pertaining and regulations pertainin o utilities from accidental froming excavation work as to have all publicly own the One-Call system shall is	NRCS prior to installation. I agree to to project construction as stated in g to this construction. contact. The NRCS makes no is responsible for calling 811 or the ed utilities marked. If excavation e notified and the ticket be
reviewed the drawing ordence with them. I a all necessary permits, quired permits. I agree to take the necessary exhibition of the existence Call Center at (1-800 at occurred within 21 d ed. A utility locate required.	the: ps, construction specification detection of the models of the mode	Owner/Operator/Producer tions, and additional items list etions during construction will rights. I will inform the INICS of rights. I will inform the INICS of real, state, tribid, and local laws personal injuries and damage t any utility. Any individual(s) pe working duty before work begin call excavation ticket number, it t the NIDOC's ITIC website which tto://www.ndonecall.com	d and I agree to construct equire approval from the all conditions pertaining and regulations pertaining o utilities from accidental froming excavation work as to have all publicly ow to the One-Call system shall be in a waisable 24-hours a d fritic-iman.	NRCS prior to installation. I agree to be project construction as stated in g to this construction. contact. The NRCS makes no is responsible for calling B1J or the ed utilities maked. If excavation e notified and the ticket be ay.
e reviewed the drawing ordance with them. I in all necessary permits, cquired permits. I agre- e to take the necessary sentation of the exister in Call Center at (1-800 to occurred within 21 di ted. A utility locate req-	the: ps, construction specification detection of the models of the mode	Owner/Operator/Producer tions, and additional items liste ations during construction will rights. I will inform the NRCS of cred, state, tribal, and local laws personal injuries and damage t any utility. Any individual(s) pe working duys before work begin call excavation ticket number, it t the NROCs TIN Gwebste which it the NROCs TIN Gwebste which	d and I agree to construct equire approval from the all conditions pertaining and regulations pertaining o utilities from accidental froming excavation work as to have all publicly ow to the One-Call system shall be in a waisable 24-hours a d fritic-iman.	NRCS prior to installation. I agree to be project construction as stated in g to this construction. contact. The NRCS makes no is responsible for calling B1J or the ed utilities maked. If excavation e notified and the ticket be ay.
c reviewed the drawing professor with them. It is all necessary permits, agree et a take the necessary sentation of the existence leaf to factor of the contract with the cont	ps, construction specification of the construction specification and entand that modification of the construction of the const	Owner/Operator/Producer tions, and additional items list etions during construction will rights. I will inform the INICS of rights. I will inform the INICS of real, state, tribid, and local laws personal injuries and damage t any utility. Any individual(s) pe working duty before work begin call excavation ticket number, it t the NIDOC's ITIC website which tto://www.ndonecall.com	d and I agree to construct equire approval from the all conditions pertaining and regulations pertaining o utilities from accidental froming excavation work as to have all publicly ow to the One-Call system shall be in a waisable 24-hours a d fritic-iman.	NRCS prior to installation. I agree to be project construction as stated in g to this construction. contact. The NRCS makes no is responsible for calling B1J or the ed utilities maked. If excavation e notified and the ticket be ay.
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e reviewed the drawing ordance with them. I in all necessary permits, quiered permits, lagre te to take the necessary ce to take the necessary te to take the necessary te to take the necessary te to take the necessary to to cocurred within 2.1 day to the course of the necessary teed. A utility locate req erstand that it is my reserve ter/Operator/Producer 5	s, construction specifications, specification of the construction specification of the construction of the	Owner/Operator/Producer tions, and additional items list etions during construction will rights. I will inform the INICS of rights will inform the INICS of real, state, tribid, and local laws personal injuries and damage t any utility. Any individual(s) pe working duty before work begin call excavation ticket number, it t the NIDOC's ITIC website which tate://www.ndonecall.com be One-Call ticket number(s) to Date	of and I agree to construct equire approval from the full conditions pertaining and regulations pertaining out little from accidental forming excavation work as to have all publicly own to the One-Call system shall it is a waitable 24-hours a d fittic-iman / NRCS prior to any excavat	NRIS prior to installation. I agree to project construction as stated in to this construction. contact. The NRICS makes no is responsible for calling 811 or the ed utilities marked. If exzevation en or notified and the ticket be by: on or subsurface activities.

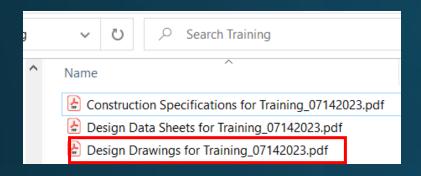
Construction Specs (double click image to open specs)

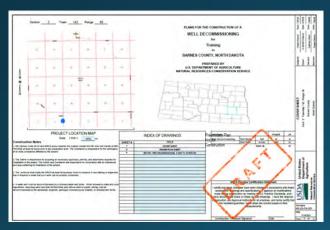




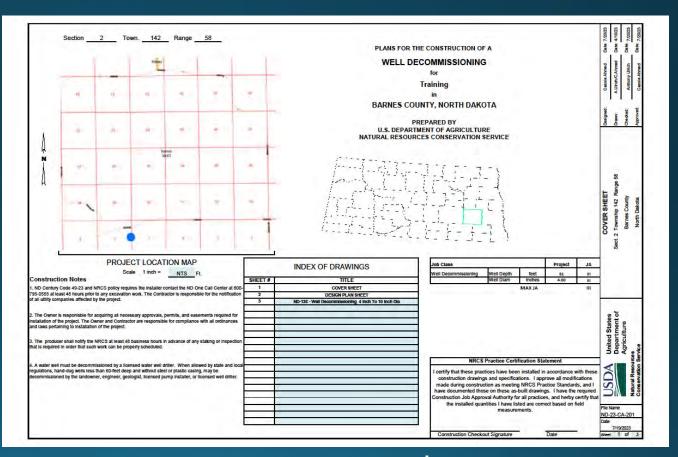
Draft option

Creating Construction Package Continued





Draft option



Engineering Plans (double click image to open plans)

What do you Print?

- Final Design Packet place in producer folder
- Well Log keep with design packet
- Final Engineering Plans
 - One copy for Producer folder
 - One copy for Producer
- Construction Specifications
 - One copy for Producer folder
 - One copy for Producer

Well Decommissioning Steps Continued

Preliminary Engineering Plans

• Review with the producer the Prelim Engineering plans, Construction Specifications, O&M, and EQIP Cost Share estimate

Approved Engineering Plans

- Calcs and Plans are checked and signed by checker
- Person with Job Approval reviews engineering plans and ND-ENG-1 and signs
- Review w/ the producer: the approved engineering plans, construction specifications, O&M, EQIP cost share estimate, ND-ENG-1
 - Producer & NRCS Representative signature required on O&M and ND-ENG-1
- If available, producer provides name of well driller to complete decommissioning
 - Verify well driller is certified

Producer Meeting

- Could be a prelim design or the final approved design
- Review w/ Producer: the engineering plans, construction specifications, O&M, EQIP cost share estimate, ND-ENG-1
 - Approved Engineering plans:
 - Owner/Operator/Producer & NRCS Representative signature required on O&M and ND-ENG-1
 - Provide a copy of all documents to the producer
- If available, producer provides name of well driller to complete decommissioning
 - Verify well driller is certified

Well Decommissioning Steps Continued

Preconstruction Meeting

- Review approved engineering plans, constructions specs w/ producer & certified well driller
- Verify signatures are on O&M and ND-ENG-1

Construction

- Document materials used
- Take Photos
- Well Driller Completes Sheet 3 of the approved engineering plans (previously the second page of the ND-ENG-10 Form)

As Builts

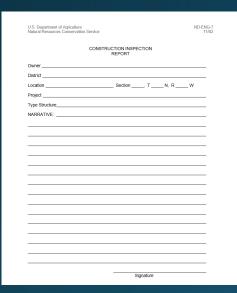
- Verify Certified well driller if not previously done
- Inspector signs and dates Sheet 3 of the Approved Engineering Plans
- Employee completes As Builts
- Person with Job Approval signs Certification on Coversheet

Preconstruction Meeting

- Review approved engineering plans, constructions specs w/ producer & certified well driller
- Verify signatures are on O&M and ND-ENG-1
- Document Meeting
 - When and where was the meeting
 - Who attended the meeting
 - What did you review, who received copies of engineering plans and specifications

Preconstruction Meeting Continued

Documentation Examples



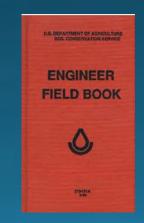
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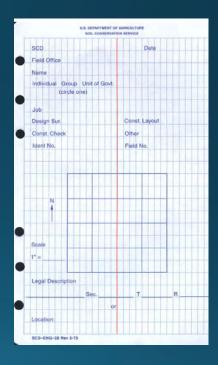
ND-ENG-7

ND-CPA-6

ND Forms - Engineering | Natural Resources Conservation Service (usda.gov)







Well Decommissioning Steps Continued

Preconstruction Meeting

- Review approved engineering plans, constructions specs w/ producer & certified well driller
- Verify signatures are on O&M and ND-ENG-1

Construction

- Document materials used
- Take Photos
- Well Driller Completes Sheet 3 of the approved engineering plans (previously the second page of the ND-ENG-10 Form)

As Builts

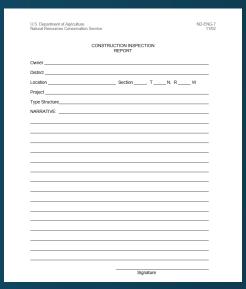
- Verify Certified well driller if not previously done
- Inspector signs and dates Sheet 3 of the Approved Engineering Plans
- Employee completes As Builts
- Person with Job Approval signs Certification on Coversheet

Construction

- Document who is onsite, materials used
- Take Photos







ND-ENG-7

ND Forms - Engineering | Natural Resources Conservation Service (usda.gov)



Construction Continued

- Well Driller Completes Sheet 3 of the approved engineering plans (previously the second page of the ND-ENG-10 Form)
- NRCS Inspector Signs

	Yes	No	N/A
Pump & Piping removed?			
Screen removed?			
Cosing left in place?			
Was casing out off below surface?			
Did material settle after 24 hrs? (if known)			
If yes, was hale retopped?			

Check	Required Method of placing material
	Conductor Pipe-Gravity
	Conductor Pipe - Pumped
	Poured in Top of Well
	Other (Exploin below)

From (ft)	To (ft)	No. Yards, Sack Sealant or Volume	Mix Rotio
Surface			
	From (ft) Surface		From (ft) To (ft) Sealant or Volume

Comments:		

DEAD	000 /	 ART I	DE CA	LINE WINDS	SIONING	
KEUU	IKD L	WELL	UECU	MMIS	SIUNING	

Oate Of Completion

Name of Person or firm doing sealing work

Address _____

Phone Number

Certified Well Driller Certificate Number ______

Signature of person doing work certifying well sealing done according to specifications and state guidelines

NRCS Inspected By Date

USDA United States
Department of Agriculture
Natural Resources

Well Decommissioning Steps Continued

Preconstruction Meeting

- Review approved engineering plans, constructions specs w/ producer & certified well driller
- Verify signatures are on O&M and ND-ENG-1

Construction

- Document materials used
- Take Photos
- Well Driller Completes Sheet 3 of the approved engineering plans (previously the second page of the ND-ENG-10 Form)

As Builts

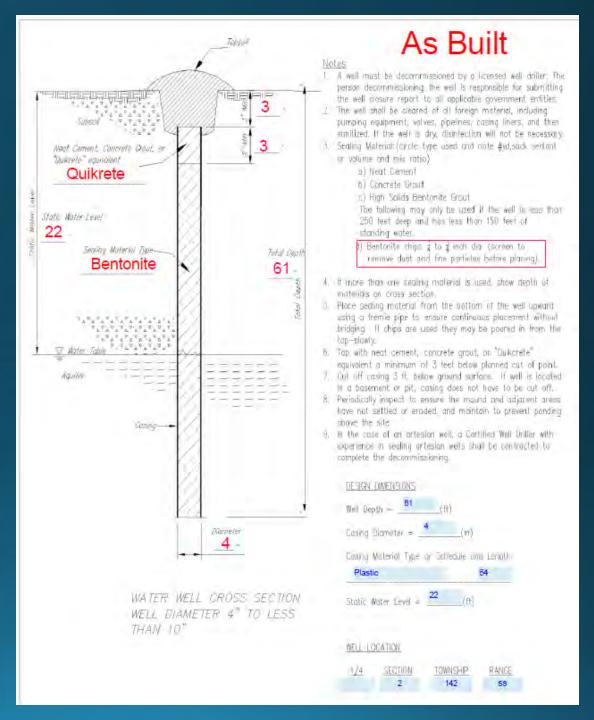
- Verify Certified well driller if not previously done
- Inspector signs and dates Sheet 3 of the Approved Engineering Plans
- Employee completes As Builts
- Person with Job Approval signs Certification on Coversheet

As Builts

- Verify Certified well driller if not previously done
- Sheet 2 Fill in as built amount on original plan in red
- Sheet 3 complete as built drawing

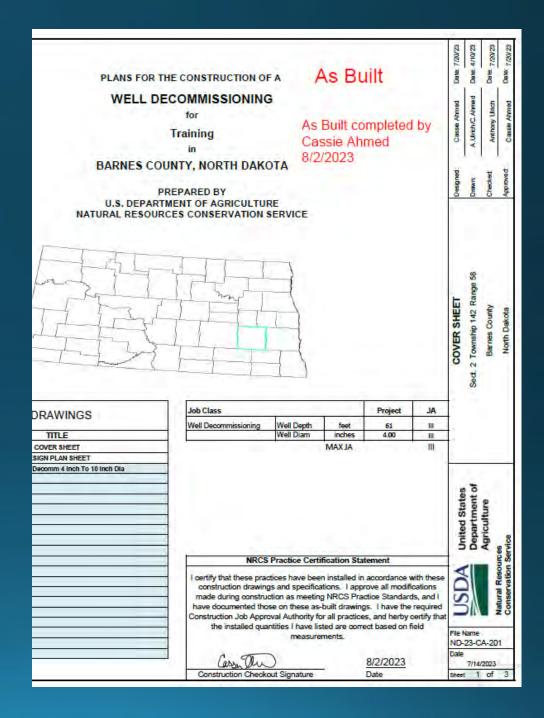
Table of Quantities

Table of Qualifices								
ITE	M OR MATERIAL	UNIT	QTY	AS-BUILT				
Exist Well Depth	Measured from ground	ft	61					
Casing Type	Plastic	in	4.0					
Casing Length		ft	54					
Sealing Material	Bentonite	Bags	7.0	7				
Plug Material	Quikrete	Bags	0.7	0.7				
Chlorine or HTH	Liquid	Gallons	0.1	0.1				



As Built Continued

- Write or Stamp <u>As Built</u> in Red on All Sheets
- As Builts completed by: Name and Date
- Person with Job Approval Signs and Dates Practice Certification Statement





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