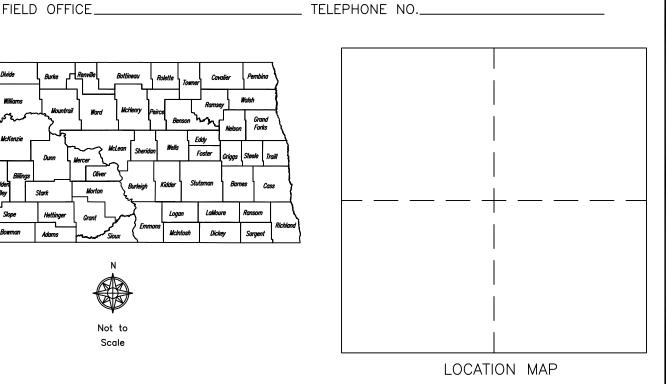
	States Department of Agriculture Resources Conservation Service
PRACTICE(S)	CONSTRUCTION PLAN
LANDOWNER _ ADDRESS	

LANDOWNER PHONE NO._____ COUNTY_____

TOWNSHIP_____ T ____ N, R____ W, Sec. ____

Divide Williams	Burke Mountrail	Renville 1	Bottineau T McHenry	Ro Peirc	Į	owner	Ramse	alier	Walsh	mbina Grand Forks	
McKenzie Billings	Dunn	Mercer Oliver	ean Sheria	ian	Wells	-	ddy Oster	Griggs	Stee	Т	nill
Golden Valley	Stark	Morton	Burleigh	\	Kidder	Stu	tsman	Ban		Cas	s }
Slope Bowman	Hettinger Adams	Grant		mons	Logan McIntos	sh	LaMou Dick		Rans	om gent	Richland

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Not to
Scale



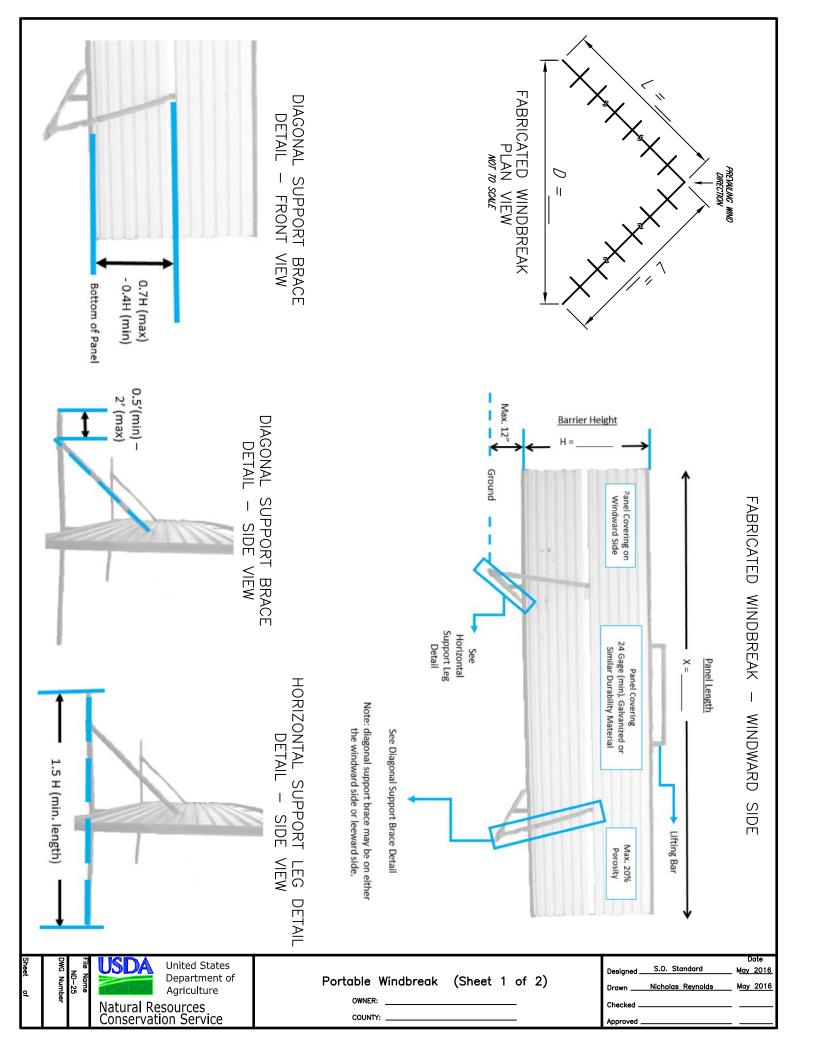
JOB APPROVAL AUTHORITY				
Practice Name	Code	JAC		

TOTAL ESTIMATED QUANTITIES				
ITEM	UNIT	Est. Qty.		

GENERAL NOTES:

- 1. The Contractor is responsible for the notification of all utility companies affected by the project. The Contractor is responsible for giving the notice by calling the North Dakota One—call at 1—800—795—0555 at least 48 hours prior to any excavation work.
- 2. The Owner is responsible for acquiring all necessary approvals, permits, and easements in regards to the installation of this project. The Owner and Contractor are responsible for compliance with all ordinances and laws pertaining to the installation of the project.
- 3. The Contractor will be responsible for final erosion control measures, as required by regulatory agency permits for the project.

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Horizontal Support Vertical Support FABRICATED WINDBREAK -LEEWARD SIDE To Vertical Support ~ X/4

CONSTRUCTION NOTES

NORTH DAKOTA NRCS SPECIFICATION 576 - LIVESTOCK SHELTER STRUCTURE MUST BE USED IN CONJUNCTION WITH THIS DRAWING.

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- PANEL COVERING SHALL BE A MINIMUM 24 SELF-TOPPERS, RIVETS OR PLUG WELDS. P A GAGE GALVANIZED STEEL, OR SIMILAR DURABILITY MATERIAL. PANEL SHALL HAVE MAXIMUM POROSITY OF 20 PERCENT. PANELS SHOULD BE BOLTED OR SCREWED TO THE WINDWARD SIDE OF THE PANEL FRAME UTILIZING BOLTS,
- DIAGONAL SUPPORT BRACES MAY BE ATTACHED TO WINDWARD OR LEEWARD SIDE OF PANEL. DIAGONAL SUPPORT BRACES SHALL BE BOLTED OR WELDED TO HORIZONTAL LEGS AS SHOWN, ASSUMING A LEG LENGTH OF 1.5H
- STEEL MEMBERS SHALL BE MALLEABLE, WELDABLE, CARBON STEEL. BOLTS, TAPPING SCREWS, RODS, NUTS, WASHERS AND OTHER HARDWARE SHALL BE AN APPROPRIATE GRADE OF GALVANIZED STEEL. THE USE OF RUBBER WASHERS IS
- STRUCTURES SHALL BE INSTALLED ACCURATELY TO THE DIMENSIONS SHOWN ON THE DRAWINGS
- BOLT HOLES SHALL BE DRILLED FOR A SNUG

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- 7. WELDED CONNECTIONS SHALL BE CONTINUOUS AND EXTEND THE FULL LENGTH OF THE JOINT WHERE APPLICABLE. WELDS SHALL BE FREE OF SURFACE FLAWS INCLUDING CRACKS, POROSITY AND UNFILLED CRATERS.
- LIFTING 유 SHALL BE PROVIDED FOR
- RECOMMENDED TO PROVIDE A SEPARATE RUBBING BAR ON DOWNWIND SIDE OF PANELS TO HELP PROTECT AGAINST LIVESTOCK DAMAGE.

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- <u>.</u> ANCHORING IS RECOMMENDED AND CAN BE ACHIEVED THROUGH A NUMBER OF METHODS INCLUDING SOIL ANCHORS AND PLACEMENT OF WEIGHTED ITEMS ON THE LEGS OF THE STRUCTURE
- LINKING ADJACENT PANELS TOGETHER IS RECOMMENDED
- 12. STRUCTURAL DEVIATIONS FROM THIS DRAWING MUST BE REVIEWED AND CERTIFIED BY A NORTH DAKOTA REGISTERED PROFESSIONAL ENGINEER BASED ON DESIGN CRITERIA IN THE NORTH DAKOTA NRCS LIVESTOCK SHELTER STRUCTURE STANDARD.

Portable Windbreak (Sheet 2 of 2) OWNER: COUNTY:

DWG Numbe ND-25

United States Department of Agriculture Natural Resources Conservation Service

S.O. Standard May 2016 May 2016 Nicholas Reynolds Checked