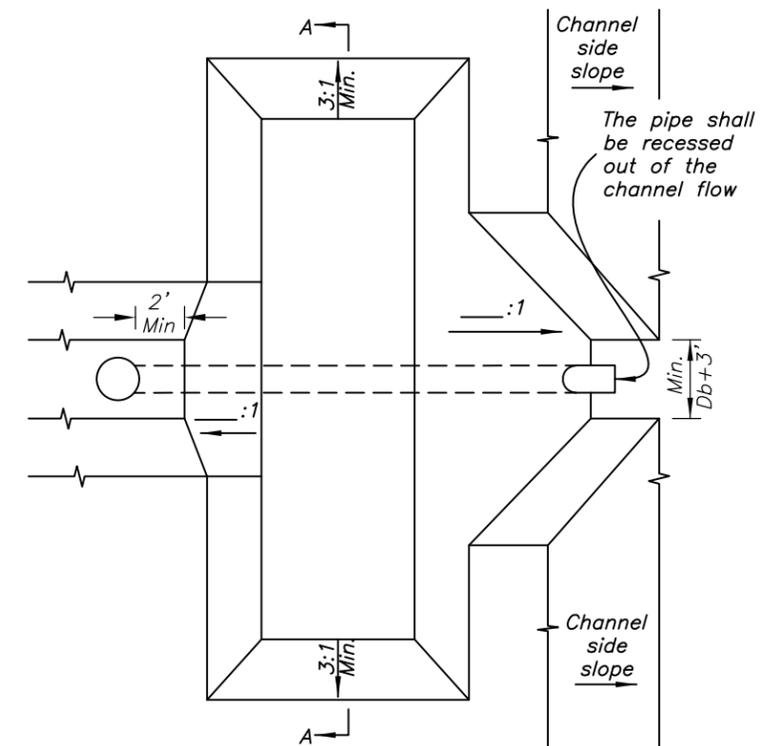
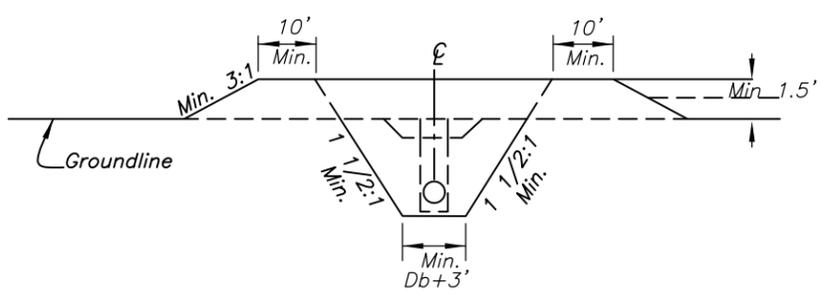


ELEVATION

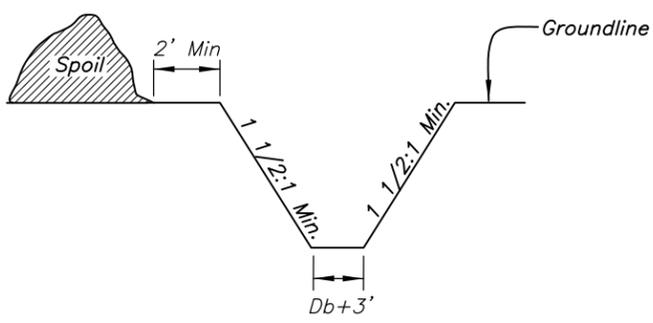
Barrel length: _____



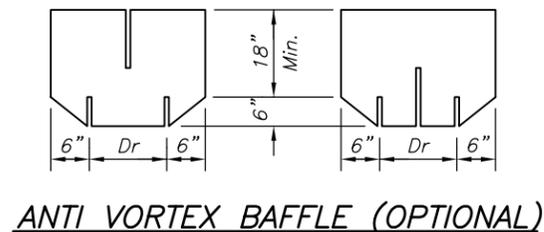
PLAN



SECTION "A-A"



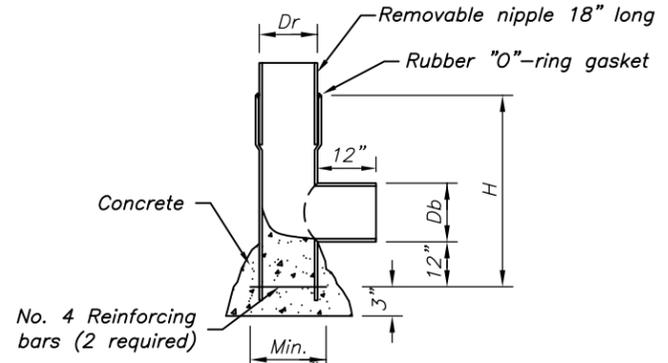
TRENCH EXCAVATION



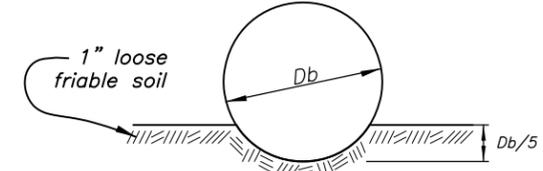
ANTI VORTEX BAFFLE (OPTIONAL)

Db Barrel Dia. Inches	Dr Riser Dia. Inches	Volume of Concrete (V ₁) Cu. Ft.	Rebar Length Inches
8	10	1.3	16
10	12	2.0	18
12	15	3.2	21
16	21	6.9	27
18	24	9.7	30

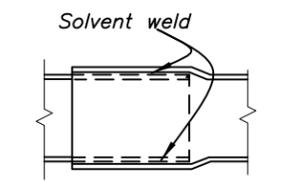
- NOTES:**
1. Barrel and riser to be fabricated from PVC pipe. All solvent welding to be shop welded.
 2. The barrel stub may be attached to the riser by the following method. Grind surfaces to roughen within four inches of joint. Weld the joint with a hot air PVC welding gun. Apply a quick set filler paste to all joints. Prime all roughened surfaces then apply four layers of fiberglass matting and a styrene based resin. Use 6 layers of fiberglass on 18" barrels. All material is to be placed and finished in a workmanlike manner.
 3. The maximum pipe slope shall be 0.125 ft/ft.
 4. Pipe couplings to be solvent welded or rubber o-ring gasket type as recommended by manufacturer. Bell of couplings to be placed upstream.
 5. The pipe outlet shall be 2 feet or barrel diam. above the outlet channel, whichever is less.
 6. For additional details see Missouri Construction Specification 410-B.
 7. The upstream slope shall be 2:1 (min) and the downstream slope shall be 1 1/2:1 (min).
 8. Anti-seep collars shall conform to Missouri Standard Drawing 29-L-225 or equivalent.



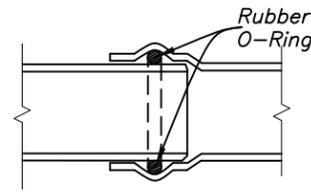
RISER DETAILS



MIN PIPE BEDDING REQUIREMENTS



DETAILS SOLVENT WELDED JOINT



DETAILS RUBBER O-RING JOINT

DRAFT
 NOT FOR
 CONSTRUCTION