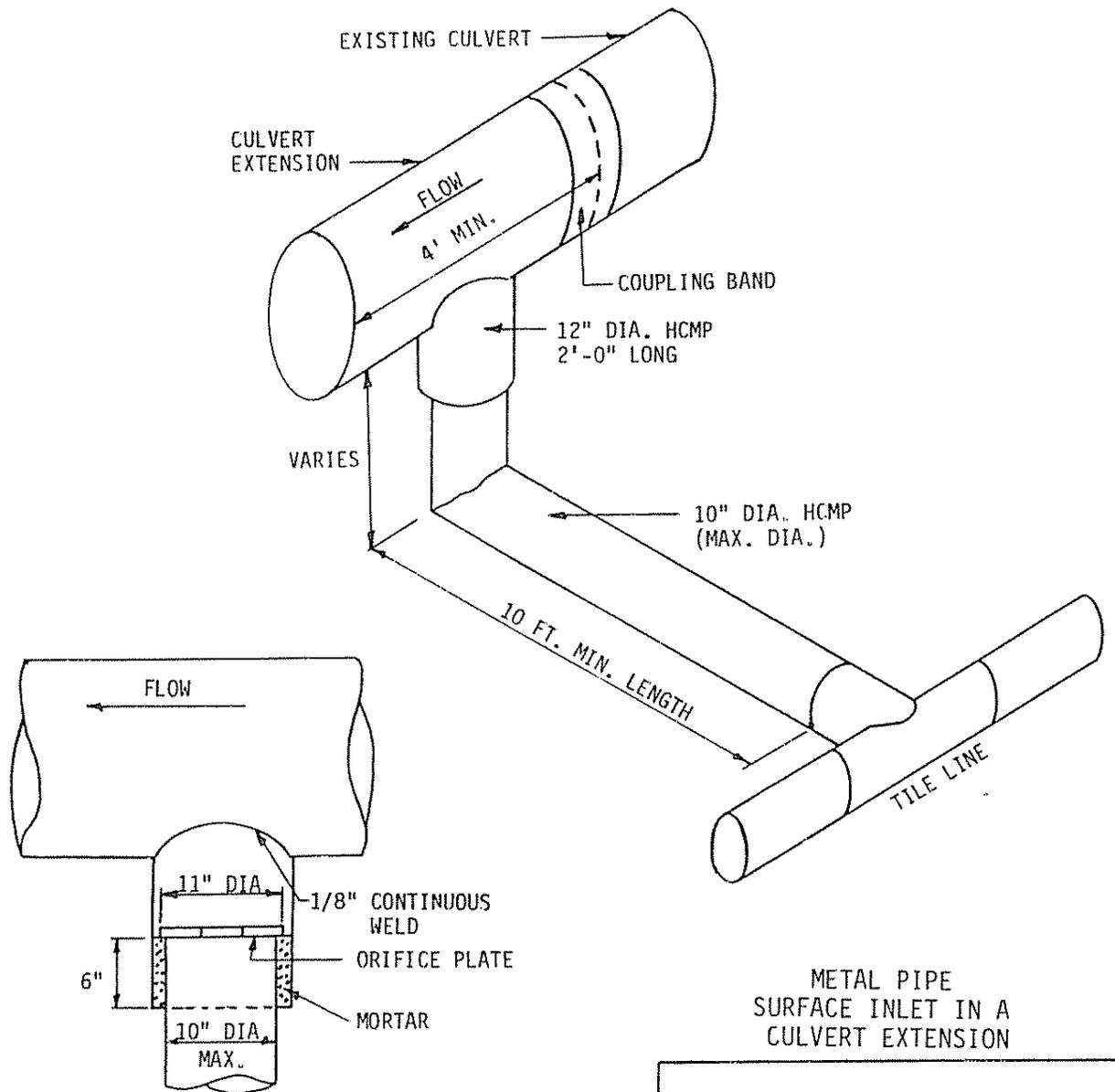


NOTES:

1. STANDARDIZED DESIGN: MUST BE ADAPTED TO THE SPECIFIC SITE.
2. THE DESIGN FOLDER IS FILED IN THE SCS STATE OFFICE, 4601 HAMMERSLEY ROAD, MADISON, WI 53711.
3. INLET TO BE SHOP FABRICATED. AFTER WELDING, DAMAGED COATING SHALL BE REPAIRED AS FOLLOWS:
  - THOROUGHLY CLEAN THE DAMAGED AREAS ON BOTH SIDES OF THE PIPE WITH WIRE BRUSH.
  - PAINT THE CLEANED AREAS WITH TWO (2) COATS OF ZINC OXIDE - ZINC DUST PAINT.
4. THE TWELVE (12) INCH DIA HCMP SHALL HAVE MINIMUM METAL THICKNESS OF 0.064".
5. THE TEN (10) INCH DIA HCMP SHALL HAVE MINIMUM METAL THICKNESS OF 0.064".
6. THE GALVANIZED ORIFICE PLATE SHALL HAVE MINIMUM METAL THICKNESS OF 0.138".



CROSS SECTION ALONG  
CENTERLINE OF CULVERT  
EXTENSION

METAL PIPE  
SURFACE INLET IN A  
CULVERT EXTENSION

OWNER _____	
LCC, WI	
COUNTY _____	
Designed: _____	Checked: _____
SHEET ____ OF ____	