## TABLE OF DIMENSIONS AND QUANTITIES – 48” DIAMETER RISER

<table>
<thead>
<tr>
<th></th>
<th>A rods – 3/4” dia</th>
<th>B rods – 3/4” dia</th>
<th>C rods – 5/8” dia</th>
<th>D rods – 1/2” dia</th>
</tr>
</thead>
<tbody>
<tr>
<td>H (in.)</td>
<td>R (in.)</td>
<td>X (in.)</td>
<td>Y (in.)</td>
<td>S (in.)</td>
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<tr>
<td>27</td>
<td>25</td>
<td>3/4</td>
<td>29</td>
<td>3/4</td>
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### CONSTRUCTION DIAGRAM FOR @ RODS

- **Steel Anti-Vortex Baffle, Minimum Thickness 10 Ga.** Perpendicular to Centreline Of Fill
- **1/2” Dia. Cast Lug Fasteners**
- **5/8” Steel Top Plate**
- **N (Spacing At Extremity Of Rods)**
- **M (Spacing At Pipe)**

### BENDING DIAGRAM FOR @ RODS

- **Drill 5/16” Dia Hole And Insert 1/4” Dia. Galvanized Bolt, Lock Washer And Nut As Retainer For 7/8” Dia. Pipe**
- **Cut @ Bar 7/8” Dia Pipe To @ Bar As Shown**
- **1/2” Dia. Cast Lug Fastener**

### BAR MODIFICATION (OPTIONAL)

**Fabrication Notes:**
1. Weld 3, 5, and 6 rods to 4 rods and weld 3 rods to top plate.
2. The trash rack may be fabricated in identical halves and attached to the baffle plate with 1/2 inch diameter U-bolts spaced approximately 12 inches C-C along the vertical and inclined sections of the 3 rods next to the baffle plate.
3. Trash rack to be fabricated from smooth round steel bars conforming to ASTM designation A-36.
4. Surface Preparation: Use solvent to remove any oil, grease or other soluble contaminants from the surface. After solvent cleaning, sand or grit blast to remove dirt, rust mill scale and other foreign material or residue.
5. Painting: Apply two coats of paint as follows: One coat of Epoxy Polyamide Primer and one coat of Epoxy Polyamide Finish.
6. Outside diameter of riser is 48 inches. Allow 1/4 inch clearance for ease of installation.